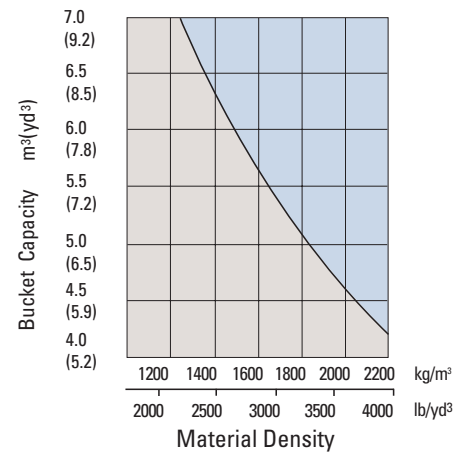


### Bucket Selection Guide



### Supplemental Specifications

|                              | Change in operating weight<br>kg(lb) | Change in static tipping load-straight<br>kg(lb) | Change in static tipping load-40° turn<br>kg(lb) |
|------------------------------|--------------------------------------|--|--|
| <b>26.5-25 32PR L3 tires</b> | -112 (-247)                          | -84 (-184)                                       | -74 (-163)                                       |
| <b>29.5-25 28PR L3 tires</b> | +352 (+776)                          | +263 (+579)                                      | +232 (+511)                                      |
| <b>29.5-25 28PR L5 tires</b> | +1240 (+2734)                        | +925 (+2039)                                     | +817 (+1801)                                     |
| <b>29.5 R25 XHA* tires</b>   | +500 (+1102)                         | +373 (+822)                                      | +329 (+726)                                      |

### Standard Equipment

Adjustable steering column shaft  
Air cleaner, double-element type (dry type with dust valve)  
Alarm, back-up  
Alternator, 70A  
Anti-freeze  
Automatic boom kickout  
Automatic bucket positioner  
Batteries, 2 x 12V x 200 AH  
Boom lock safety valve  
Brake system, includes  
• Service, enclosed wet-disc  
• Parking, disc type on front axle  
Cab(ROPS/FOPS) includes  
• Dome light  
• Rear view mirrors, two inside  
• Rear view mirrors, two outside  
Counterweight  
Cup holder  
Lighter & ashtray  
Drawbar, fixed  
Electrical system

Alarms, audible and visual  
• Air filter clogging  
• Engine water temperature  
• Hydraulic oil temperature  
• Low alternator voltage  
• Low brake oil pressure  
• Low transmission oil pressure  
• Parking brake  
Gauges  
• Engine water temperature  
• Fuel level  
• Speedometer  
• Voltmeter  
• T/M oil temp gauge  
Indicator lights  
• High beam  
• Turn signals  
• Lights  
• Two cabin lights  
• Two head lights  
• Two rear lights  
• Two stop, and tail lights

• Four turn signal  
Switches  
• Buzzer stop  
• Clutch cut-off  
• Emergency travel  
• Hazard  
• Head light  
• Illumination  
• Parking  
• Rear washer  
• Rear wiper  
• Work light  
Fan, blower  
Fan guard  
Fenders, front and rear  
Frame lock  
Horn, electric  
Intermittent wiper and washers  
Intake air heater  
Hour meter  
Sun visor  
Ladders, left and right

License plate light  
Master switch  
Muffler  
Radiator  
Hydraulic oil cooler  
Transmission oil cooler  
External axle oil cooler  
Seat  
• Adjustable deluxe suspension  
• Cloth seat with armrests  
• Seat belt  
Wrist rest  
Steering knob  
Differential  
• Front axle ( limited slip )  
• Rear axle ( limited slip )  
Tires(29.5-25, 22PR L3)  
2 spool, single lever, pilot control for boom and bucket actuation  
Under guard

### Optional Equipment

Air conditioner with heater & defroster  
Canopy (ROPS/FOPS)  
Emergency steering system  
Radio cassette player  
Rotation beacon

Fire extinguisher  
Seat, adjustable vinyl  
Ride control system  
Sliding door window  
Cutting edge, bolt-on type  
Tooth, bolt-on type

Tires  
• 29.5-25 28PR L3  
• 29.5-25 28PR L5  
• 26.5-25 32PR L3  
• 29.5 R25 XHA\*

Tool kit  
Valve, 3-spool  
Two lever  
Fuel warmer

Standard and optional equipment may vary. Contact your Hyundai dealer for more information. The machine shown may vary according to International standards. All US measurement rounded off to nearest pounds or inches.

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2003. 12 Rev 4



# HL780-3A

## HYUNDAI WHEEL LOADER

- CUMMINS QSM11-C ENGINE
- Gross Power : 250 kW/335 HP
- Flywheel (Net) : 239 kW/320 HP
- Bucket capacities : 4.3 to 5.1 m<sup>3</sup> (5.6 to 6.7 yd<sup>3</sup>)
- Operating Weight : 29,300 kg (64,590 lb)

Photo may include optional equipment.

**HYUNDAI**  
HEAVY INDUSTRIES CO.,LTD.

# Hardworking Hyundai Loaders

# Wheel Loader **HL780-3A**

You can meet the new generation wheel loader in Hyundai.

The HL780-3A will give you the satisfaction in higher power, lower fuel consumption, more comfort and, lower emission compared with before.

Come experience what Hyundai has created for you by bringing together great power and up-to-the-minute technology.



■ Photo may include optional equipment.

The all-new, deluxe operating space was engineered with 3-D modeling to be your ultimate control center. The wide, tinted and laminated front windshield has no framing cutting through to ensure excellent visibility. The extra window under the door of the ROPS cab enhances all-around visibility.



#### Adjustable Suspension seat

- Forward & backward : 200 mm(8.0") / 10 steps
- Up & down, seat tilting : 60 mm(2.4")
- Adjustable arm rests and seat belt
- Suspension control : Up to 120 kg(265 lb), 100 mm(4") by operator weight



# Control Center

#### A Electronic engine diagnostic function

The check lamps for engine indicate the diagnostic error codes as well as the maintenance warning signal for oil filter.

#### B Full automatic shift lever

A single lever on the left side of the steering column gives the operator fast, easy control of speed and direction. Push the lever forward to go forward, pull it back for reverse. Travelling is automatically changed from 1st stage to given stage according to travel speed and tractive effort. If operator wants, this automatic control can be changed to manual control. This exclusive feature contributes to a step-up in productivity and reduction of operator fatigue.

#### C Joystick control lever

Two kickdown switches located on top of the loader control lever and the gear shifting lever allow the operator to change instantly to 1st stage lower gear, in order to drive at full power into the material.

#### D The centralized electronic monitoring system & attached instrument panel

The centralized electronic monitoring system shows the status and conditions of your machine at a glance. Easy-to-read gauges and adjustable tilt-steering with an attached instrument panel provide constant, and accurate information.

#### F T/M Display

The transmission display indicates speed and driving direction as well as the diagnostic error codes.

#### G The air conditioning and heating system

The operator can easily control the temperature and air flow with a dial switch similar to what found in normal passenger cars. The defroster on the front windshield and rear window makes it convenient for winter working usage.

#### H

The defroster on the front windshield and rear window makes it convenient for winter working usage.

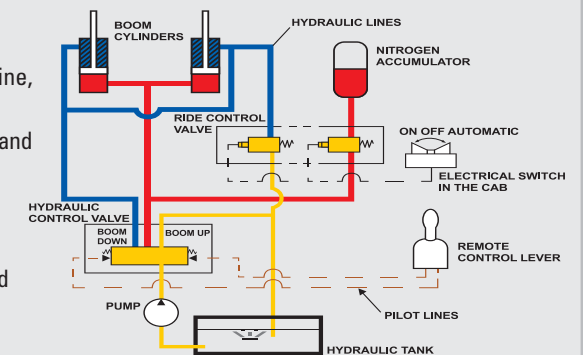
#### Ride control system (optional)

The ride control system is available for smooth travelling as option.

It significantly reduces machine bouncing and absorbs the shocks in the machine, enhancing the productivity of the machine.

This system reduces the fatigue of the driver as well as the stress on the structures and components.

1. Off position : Function is cancelled
2. Auto position : Function is available when the machine travels above 9.5 km/hr. If the machine travels under 8km/hr(5.0mph), the function is cancelled automatically.
3. On position : Function is available regardless of the speed.



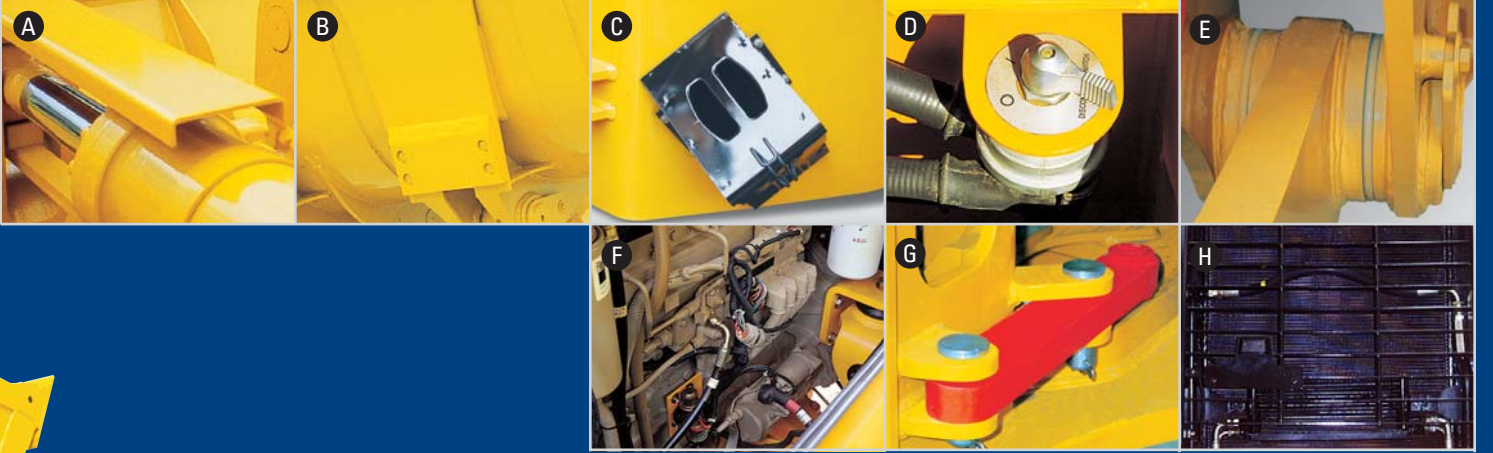
■ Photo may include optional equipment.

## Engine

The CUMMINS QSM11-C electronic control engine combines full-authority electronic controls with the reliable performance. The combination of improved airflow and evenly dispersed fuel results in increased power, improved transient response and reduced fuel consumption. And the QSM11-C used advanced electronics controls to meet the thoughts emission standards (EPA TierII, EU StageII)



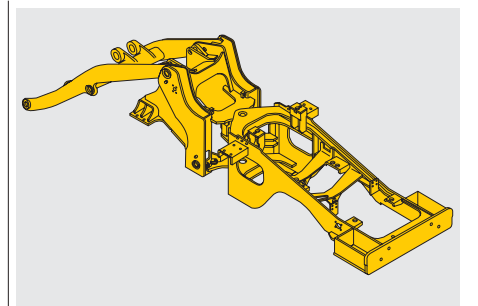
■ Photo may include optional equipment.



# A Well Rounded System

- A Bucket cylinder guard**  
This guard helps to prevent possible damage from load material.
- B Wear plate**  
This close up shows the protective plating found underneath the rear of the bucket and is used to prevent excess wear when digging into material.
- C Wheel choke**  
A wheel stop wedge is added as standard equipment to prevent machine movement and ensure safety when the loader is not to use.
- D Battery master switch**  
A master switch disconnects the battery power to protect the electrical system from excess electrical drainage.
- E Sealed loader linkage**  
Fully protected fitting is and the sealed loader linkage with dust seals and o-ring will extend lubrication intervals remarkably.

- F Waterproof electric connector**  
The HL780-3A electric harness with waterproofed connectors has been enhanced to meet the rugged demands of earthmoving equipment. The material of the wire harness is adapted and proven AVSS (the very thin, low voltage cables used in automobiles).
- G Frame lock**  
Machine can be locked by this locking bar to prevent movement during transportation.
- H External axle oil cooler**  
The external axle oil cooler has been installed on rear side of cooling system for durability of axles.



### High-rigidity frames

Front and rear frames are designed for work in the toughest applications to provide high rigidity for the power train and loader equipment. The high-rigidity frames, together with the reinforced loader linkage, resist loading stress and shock.



## Transmission

The newly developed transmission control represents the beating heart of the Ergopower transmission. The hydraulic system for gearshifts is working with proportional valves, which allow a very precise control of the clutches. For each gear change, the control unit performs a monitoring function to ensure the specified shift curve is adhered to, and readjusts the shift pressure applied to the clutches accordingly. This results in smooth gearshifts-even under load-with no traction interrupt. This helps to avoid standstill of the vehicle, sudden load changes and torque peaks under all conditions, for example application on steep terrain with full load. In addition, there is the option for the driver to make gearshifts manually.

## Easy Access to All Engine Accessory

Here you find the engine oil check, and the main and pre-filters. The large access engine side panels permit easy and safe inspections. The fuel filter can be spun on and off for quick replacements.



# Accessible and Serviceable

### A Accessible grease fittings

Grease fittings are highlighted and available around the machine for fast access when doing your service checks.

### B Central diagnostic test bank

This test bank is used for measuring hydraulic pressures of the main, steering, pilot and brake systems for simplified service checks from ground level.

### C Simple air filter replacements

The air cleaner is easily replaceable by turning the wing nut on the outer shell counter-clockwise.

### D Central electric controllers

Electric controllers for this Hyundai loader have been centralized to improve service access.

### E Remote type drain port

It is now easier to change your engine oil and coolant with the remote drain port.

### F Hydraulic tank

The hydraulic tank has been located behind the cab to increase the accessibility of hydraulic hoses and piping.

### G Open pin access

You can more readily remove or tighten your front attachment pin with these open connectors surrounding the pin.

### H Oil sight gauge

The hydraulic oil check sight gauge has been installed on the side of the hydraulic tank for convenient checks from ground level.

### I Transmission oil port

The transmission oil change port is also located for open accessibility and comes with an anti-vandalism lock for your machine protection.

### J Coolant sight gauge.

The coolant sight gauge has been installed on the radiator top tank for convenient checks of coolant level.

### K Easy replacement of filters

The fuel filters, coolant filter and oil filter have been installed on one side of engine for convenient replacement.

### One key operation.

For greater convenience, You can now start the engine, and unlock the cabin door side panel of engine compartment with just one key.



■ Photo may include optional equipment.

# Specification

# Wheel Loader HL780-3A

## Engine

|                          |   |
|--------------------------|---|
| <b>Maker/Model</b>       | CUMMINS / QSM11-C   |
| <b>Type</b>              | 4-cycle, turbocharged, charge aircooled direct injection, electronic controlled diesel engine |
| <b>Gross power</b>       | 335HP(250 kW) / 2,100rpm  |
| <b>Net power</b>         | 320HP(239 kW) / 2,100rpm  |
| <b>Maximum torque</b>    | 174kg·m(1257 lb-ft) / 1,400rpm  |
| <b>No. of cylinders</b>  | 6   |
| <b>Bore x Stroke</b>     | 125 mm (4.9") x 147 mm (5.8")   |
| <b>Displacement</b>      | 11 ℓ (671 cu in)  |
| <b>Compression ratio</b> | 16.3 : 1  |
| <b>Air cleaner</b>       | Dry, dual elements  |
| <b>Alternator</b>        | 24V, 70 Amp   |
| <b>Battery</b>           | 2 x 12V, 200 Ah.  |
| <b>Starting motor</b>    | 24V, 7.5 kW   |

Net power output of standard engine as installed in this vehicle(per SAE J1349) complete with fan, air cleaner, alternator, water pump, lubricating oil pump and fuel pump. No derating for continuous operating required up to 3048m (10000ft). This engine meets the EPA(Tier II) / EU(Stage II) Emission regulation.

## Transmission

Full automatic power shift, countershaft type with soft-shift in range and direction. Properly matched torque converter to engine and transmission for excellent working ability

|                                |                                       |            |
|--------------------------------|---------------------------------------|------------|
| <b>Torque converter type</b>   | 3-elements, single-stage single-phase |            |
| <b>Stall torque ratio</b>      | 2.987 : 1                             |            |
| <b>Travel speed km/h (mph)</b> | 29.5-25, L3                           |            |
| <b>Forward</b>                 | 1st                                   | 7.1(4.4)   |
|                                | 2nd                                   | 12.5(7.8)  |
|                                | 3rd                                   | 19.7(12.2) |
|                                | 4th                                   | 34.7(21.6) |
| <b>Reverse</b>                 | 1st                                   | 7.1(4.4)   |
|                                | 2nd                                   | 12.5(7.8)  |
|                                | 3rd                                   | 23.3(14.5) |

## Axles

|                              |  |
|------------------------------|--|
| <b>Drive system</b>          | Four-wheel drive system                    |
| <b>Mount</b>                 | Rigid front axle and oscillating rear axle |
| <b>Rear axle oscillation</b> | ± 13° (total 26°)                          |
| <b>Hub reduction</b>         | Planetary reduction at wheel end           |
| <b>Differential</b>          | Limited slip differential                  |
| <b>Reduction ratio</b>       | 27.0                                       |
| <b>Axle oil cooling</b>      | External oil cooling                       |

## Brakes

|                        |   |
|------------------------|---|
| <b>Service brakes</b>  | Hydraulically actuated, wet disc brakes actuate all 4 wheels independent axle-by-axle system. Single pedal braking including clutch cut off switch. |
| <b>Parking brake</b>   | Spring-applied, hydraulically released disc brake on front axle input shaft   |
| <b>Emergency brake</b> | When brake oil pressure drops, indicator light alerts operator and parking brake automatically applies.   |

## Steering system

|                             |  |
|-----------------------------|--|
| <b>Type</b>                 | Full hydraulic power steering                          |
| <b>Pump</b>                 | Vane type, 280 liters/min(74.0 gal/min) @ governed rpm |
| <b>Relief valve setting</b> | 210 kg/cm <sup>2</sup> (2,990 psi)                     |
| <b>Cylinder</b>             |  |
| Type                        | Double acting  |
| Bore x stroke               | 110mm(4.3") x 480mm(18.9")                             |
| <b>Steering angle</b>       | 40°(each direction)                                    |

|                 |   |
|-----------------|---|
| <b>Features</b> | <ul style="list-style-type: none"> <li>- center-point frame articulation</li> <li>- flow-amplified, load-sensing system</li> <li>- steering-wheel operated metering pump controls flow to steering cylinders</li> <li>- adjustable steering column</li> </ul> |
|-----------------|---|

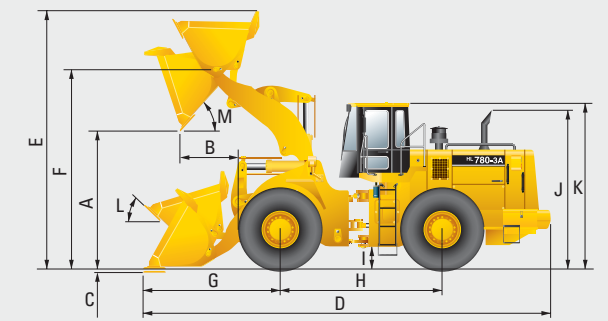
## Hydraulic system

|                             |  |
|-----------------------------|--|
| <b>Type</b>                 | Open-centered, tandem circuit system. Pilot-operated controls. Closed with pressure and vacuum relief.   |
| <b>Pump</b>                 | Vane type, 473 liters/min (125 gal/min)@governed rpm   |
| <b>Control valve</b>        | Two function valve with single or two lever controls : Optional third-function valve with auxiliary lever. 210 kg/cm <sup>2</sup> (2,990 psi)  |
| <b>relief valve setting</b> | 210 kg/cm <sup>2</sup> (2,990 psi)   |
| <b>Pilot system type</b>    | Pilot oil pressure is generated by the pilot oil supply unit   |
| <b>relief valve setting</b> | 30 kg/cm <sup>2</sup>  |
| <b>Bucket controls type</b> | Pilot operated lift and tilt circuit   |
| <b>lift circuit</b>         | <ul style="list-style-type: none"> <li>- boom spool has 3 positions ; raise, hold and lower.</li> <li>- floating spool is provided for fast lowering of boom</li> <li>- can adjust automatic kickout from horizontal to full lift</li> </ul> |
| <b>tilt circuit</b>         | <ul style="list-style-type: none"> <li>- bucket spool has 3 positions ; tilt back, hold and dump</li> <li>- can adjust automatic bucket positioner to desired load angle</li> </ul>  |
|                             | single-lever control standard  |
| <b>Cylinder type</b>        | Double acting  |
| Lift, bore x stroke         | 200 mm(7.9") x 863 mm(34.0")   |
| Tilt, bore x stroke         | 160 mm(6.3") x 580 mm(22.8")   |
| <b>Cycle time</b>           | Raise : 6.4 sec (with load)<br>Dump : 1.3 sec<br>Lower : 3.5 sec (empty)<br>Total : 11.2 sec   |

## Service refill capacities

|  |                          |
|--|--------------------------|
| <b>Fuel tank</b>                         | 470 liters (124.2 USgal) |
| <b>Cooling system</b>                    | 65 liters (17.2 USgal)   |
| <b>Crankcase</b>                         | 38 liters (10.0 USgal)   |
| <b>Transmission</b>                      | 43 liters (11.4 USgal)   |
| <b>Front axle</b>                        | 60 liters (15.9 USgal)   |
| <b>Rear axle</b>                         | 60 liters (15.9 USgal)   |
| <b>Hydraulic tank</b>                    | 185 liters (48.9 USgal)  |
| <b>Hydraulic system (including tank)</b> | 235 liters (62.1 USgal)  |

## Dimensions



| Description   | UNIT                                 | HL780-3A                 |
|---|--------------------------------------|--------------------------|
| Bucket Type   | General purpose bolt-on cutting edge |                          |
| A. Dumping clearance at max. height and 45° dump angle. | mm (ft-in)                           | 3,347(11')               |
| B. Reach  | Full lift                            | mm (ft-in) 1,440(4' 9")  |
|   | 7ft height                           | mm (ft-in) 2,206(7' 3")  |
| C. Digging depth  | mm (in)                              | 134(5.3")                |
| D. Overall length                                       | on ground                            | mm (ft-in) 9,390(31')    |
|   | at carry                             | mm (ft-in) 9,330(30' 7") |
| E. Overall height (fully raised)                        | mm (ft-in)                           | 6,220(20' 5")            |
| F. Bucket pivot max. height                             | mm (ft-in)                           | 4,560(15')               |
| G. Front overhang                                       | mm (ft-in)                           | 3,220(10' 7")            |
| H. Wheelbase  | mm (ft-in)                           | 3,700 (12' 2")           |
| I. Ground clearance                                     | mm (ft-in)                           | 475 (1' 7")              |
| J. Height over exhaust                                  | mm (ft-in)                           | 3,620 (11' 11")          |
| K. Height over cab                                      | mm (ft-in)                           | 3,670 (12' 4")           |
| Overall width   | mm (ft-in)                           | 3,450 (11' 4")           |
| L. Roll-back angle                                      | on ground                            | deg 42                   |
|   | at carry                             | deg 48                   |
| M. Dump angle   | deg                                  | 47                       |
| Clearance circle  | mm (ft-in)                           | 15,310 (50' 3")          |

## Overview

| Description           | UNIT      | HL780-3A                                    |
|-----------------------|-----------|---|
| Operating weight      | kg (lb)   | 29,300 (64,590)                             |
| Bucket capacity       | Heaped    | m <sup>3</sup> (yd <sup>3</sup> ) 5.1 (6.7) |
|                       | Struck    | m <sup>3</sup> (yd <sup>3</sup> ) 4.3 (5.6) |
| Breakout force-bucket | kg (lb)   | 24,820 (54,720)                             |
| Tipping load          | Straight  | kg (lb) 22,200 (48,900)                     |
|                       | Full turn | kg (lb) 19,100 (42,100)                     |
| Tire                  | -         | 29.5-25, 22 PR, L3                          |

## Tires

|                        |   |
|------------------------|---|
| <b>Type</b>            | Tubeless, loader design tires   |
| <b>Standard</b>        | 29.5-25, 22 PR, L3  |
| <b>Options include</b> | 26.5-25, 32 PR, L3<br>29.5-25, 28 PR, L3<br>29.5-25, 28 PR, L5<br>29.5 R25 XHA* |