



ROBEX 320LC-7

Standard Equipment

ISO standard cab

- All-weather steel cab with all-around visibility
- Safety glass windows
- Rise-up type windshield wiper
- Sliding fold-in front window
- Sliding side window
- Lockable door
- Hot & cool box
- Accessory box & Ash-tray

Computer Aided Power Optimization (Advanced CAPO) system

- 2-power mode, 3-work mode, 2-user mode
- Auto deceleration & one touch deceleration system
- Auto warm up system
- Auto overheat prevention system

Heater & Defroster(7500kcal/hr, 30000BTU/hr)

Self diagnostic system

AM/FM radio and cassette

- Radio remote switch

Centralized monitoring

- LCD display

Engine speed

Clock & Error code

Gauges

Fuel level gauge

Engine coolant temperature gauge

Hyd. oil temperature gauge

Warning

Fuel level

Check CPU

Engine oil pressure

Engine coolant temperature

Hyd. oil temperature

Low battery

Air cleaner clogging

Indicator

Power boost.

Preheat & Engine warming-up

One touch decel

Starting Aid (air grid heater), cold weather

Door and cab locks, one key

Two outside rearview mirrors

Fully adjustable suspension seat with seat belt

Slidable joystick, pilot-operated

Console box tilting system (L.H.)

Three front working lights

Electric horn

Batteries (2 x 12V x 160AH)

Battery master switch

Removable clean out screen for oil cooler

Automatic swing brake

Removable reservoir tank

Water separator, fuel line

Boom holding system

Arm holding system

Counterweight (6200kg, 13670lb)

Boom (6.45m, 21' 2")

Arm (3.2m, 10' 6")

Track shoes (600mm, 24")

Track rail guard

Travel alarm

Optional Equipment

Air-conditioner(5000kcal/hr, 20000BTU/hr)

Cabin anti-vandalism kit

Cabin lights

Sun visor for cabin inside

Fuel filler pump(35 l /min, 9.2 USgpm)

Beacon lamp

Safety lock valve for boom cylinder with Overload warning device

Safety lock valve for arm cylinder

Single acting piping kit(brake, etc)

Double acting piping kit(cramshell, etc)

Accumulator, work equipment lowering

12 volt power outlet(24V to 12V DC converter)

Electric transducer

Various optional Arms

• Super short arm (2.2m, 7' 3")

• Short arm (2.5m, 8' 2")

• Long arm (4.05m, 13' 3")

Various optional Buckets (PCSA heaped)

• Standard bucket (1.44m³, 1.88yd³)

• Narrow bucket (0.90m³, 1.18yd³)

• Narrow bucket (1.14m³, 1.49yd³)

• Light duty bucket (1.74m³, 2.28 yd³)

• Light duty bucket (2.10m³, 2.75yd³)

• Heavy duty bucket (1.44m³, 1.88yd³)

• Rock bucket (1.44m³, 1.88yd³)

Track shoes

• Triple grousers shoe (600mm, 24")

• Triple grousers shoe (700mm, 28")

• Triple grousers shoe (800mm, 32")

• Triple grousers shoe (900mm, 36")

• Double grousers shoe (710mm, 28")

Special cowl

• Air vent type side door

Preheating system

Low noise kit

Tool kit

Operator suit

Engine emergency control cable

Robex NEW 7 SERIES

320LC-7

320NLC-7

320LC-7 High-Chassis

Tier II Engine



Standard and optional equipment may vary. Contact your Hyundai dealer for more information. The machine shown may vary according to International standards.
All US measurement rounded off to nearest pounds or inches.

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2003. 6 Rev 1.

CRAWLER EXCAVATOR

CUMMINS C8.3-C Engine :

193 kW/259 HP

Operating Weight :

32200 ~ 35900 kg (71000 ~ 79100 lb)

Bucket Capacity, PCSA :

0.9 ~ 2.1 m³(1.18 ~ 2.75 yd³)

■ Photo may include optional equipment.

HYUNDAI
HEAVY INDUSTRIES CO., LTD.

Built for Maximum Power, Performance, Reliability.

A new chapter in construction equipment
has now begun.
Making the dream a reality.



Operator's Comfort is Foremost. Wide Cab Exceeds Industry Standards.



Visibility

- Even more visibility than before, for safer, more efficient operating.



Excellent Ventilation

- Ventilation has been improved by the addition of the larger fresh air intake system, and by providing additional air flow throughout the cab.
- Sliding front and side windows provide improved ventilation.
- A large sunroof offers upward visibility and additional ventilation.



Comfortable Operator Environment

- The control levers and seat can be adjusted to provide maximum operator comfort.
- The seat is fully adjustable for optimum operating position, reducing operator fatigue.
- Console boxes slide forward and backward for improved accessibility.
- The proportional pressure controls reduce unnecessary exertion while ensuring precise operation.
- Large windows allow excellent visibility in all directions.



Low noise design

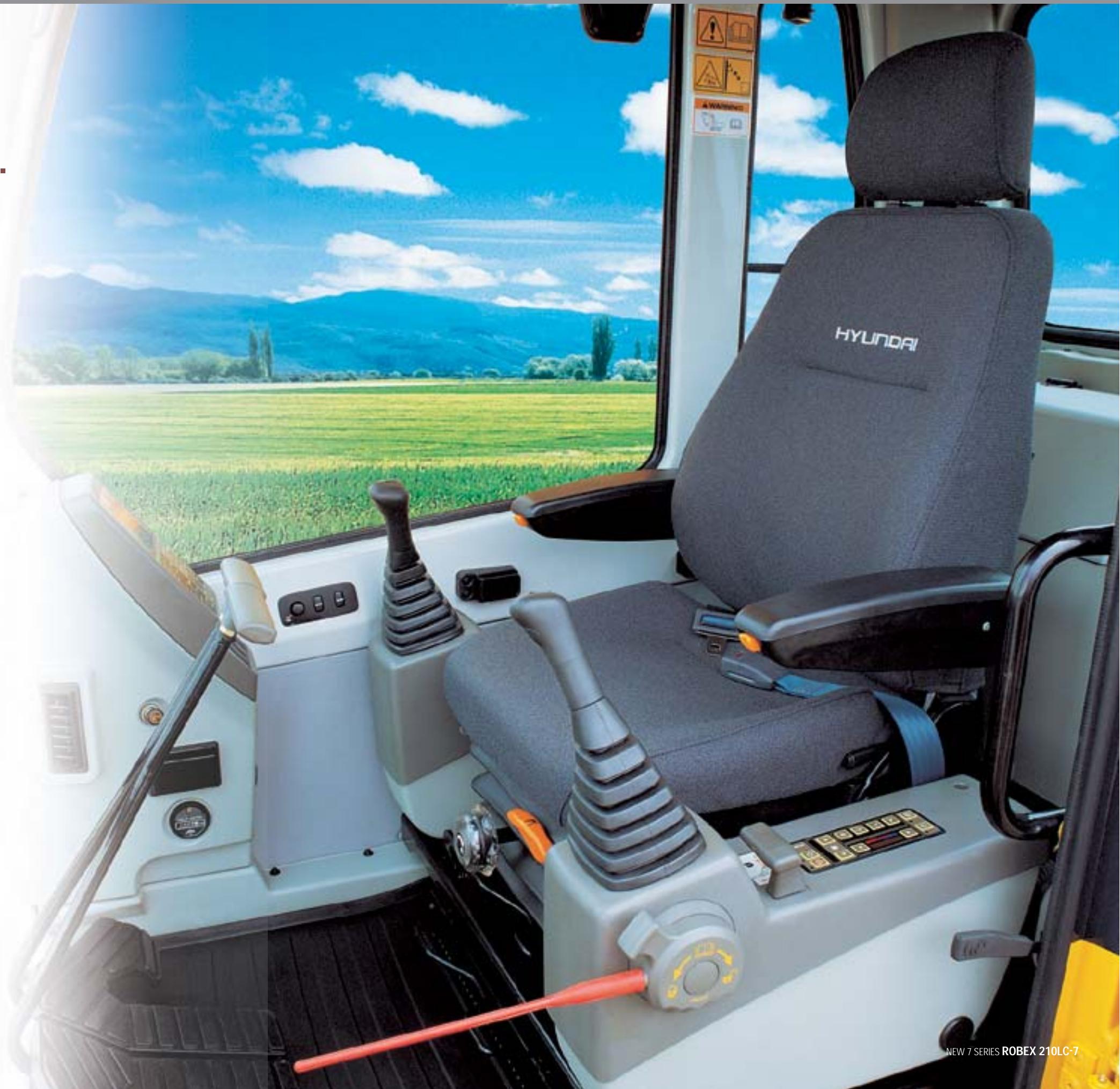
- The Robex 7series was designed with low operation noise in mind.
- Hyundai engineering helps to keep interior and exterior noise levels to a minimum.
- The cab's noise levels have been additionally reduced by improving the door seals for the cab and engine compartments.
- An insulated diesel engine compartment with sound-damping material also reduces noise.



1

2 Wide, Comfortable Operating Space ② Steel Cover Sunroof ③ Dial Type Engine Speed Switch and Key Switch

3





Wide Cab with Excellent Visibility

The cab is roomy and ergonomically designed with low noise level and good visibility. A full view front window and large rear and side windows provide excellent visibility in all directions.



Highly Sensitive Joystick and Easy Entrance

New joystick grips for precise control have been equipped with double switches. (Left: Power boost / One touch deceleration, Right: Horn/Optional)



Easy-to-Reach Control Panels

Switches and other essential controls are located near the operator. This helps keep operator movement to a minimum, enhancing control with less operator fatigue.

Wide, Comfortable Operating Space

All the controls are designed and positioned according to the latest ergonomic research.

Reinforced pillars have also been added for greater cab rigidity.

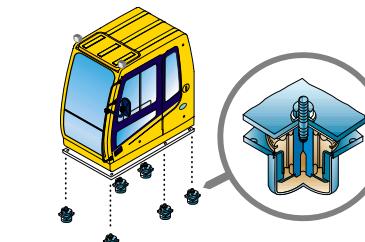
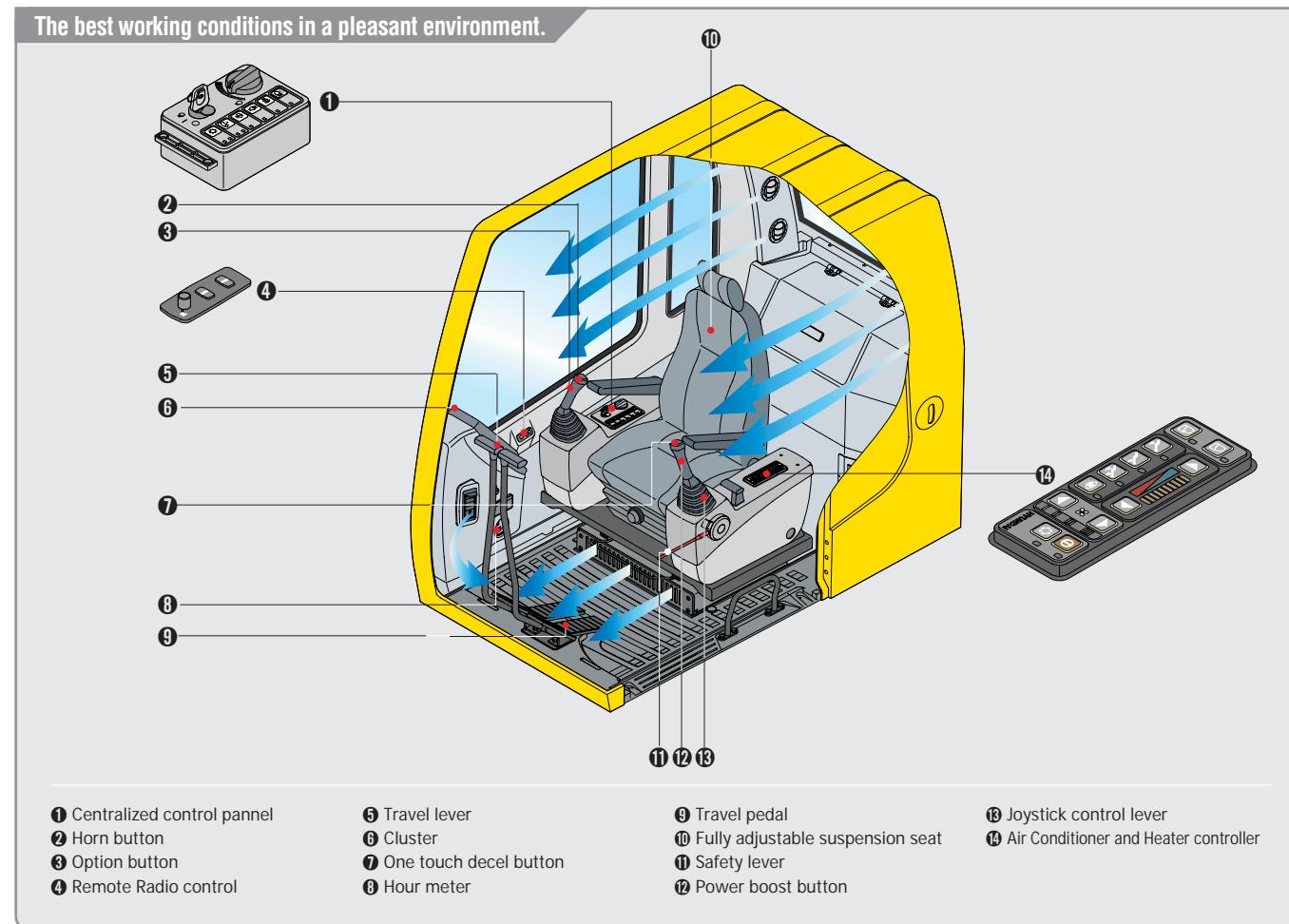


Remote Radio Control and Deluxe Cassette



Rise-up Wiper and Cabin Lights

Raise-up wiper has enhanced for the better front view. Cabin Lights enhances safety by brightly lighting the surroundings during night work(optional).



Minimization of Shock and Vibration through Cab Mounting System

The application of Viscous Mounting to the cabin support provides the operator with a much improved ride.

The operator work efficiency will increase as the shock and noise level in the cabin decreases.

Improved Intelligent Display

Instrument Panel is installed in front of RH console box.

It is easy to check all critical systems with easy-to-read indicators.



Smooth Travel Pedal and Foot Rests



Rear Emergency Exit Window

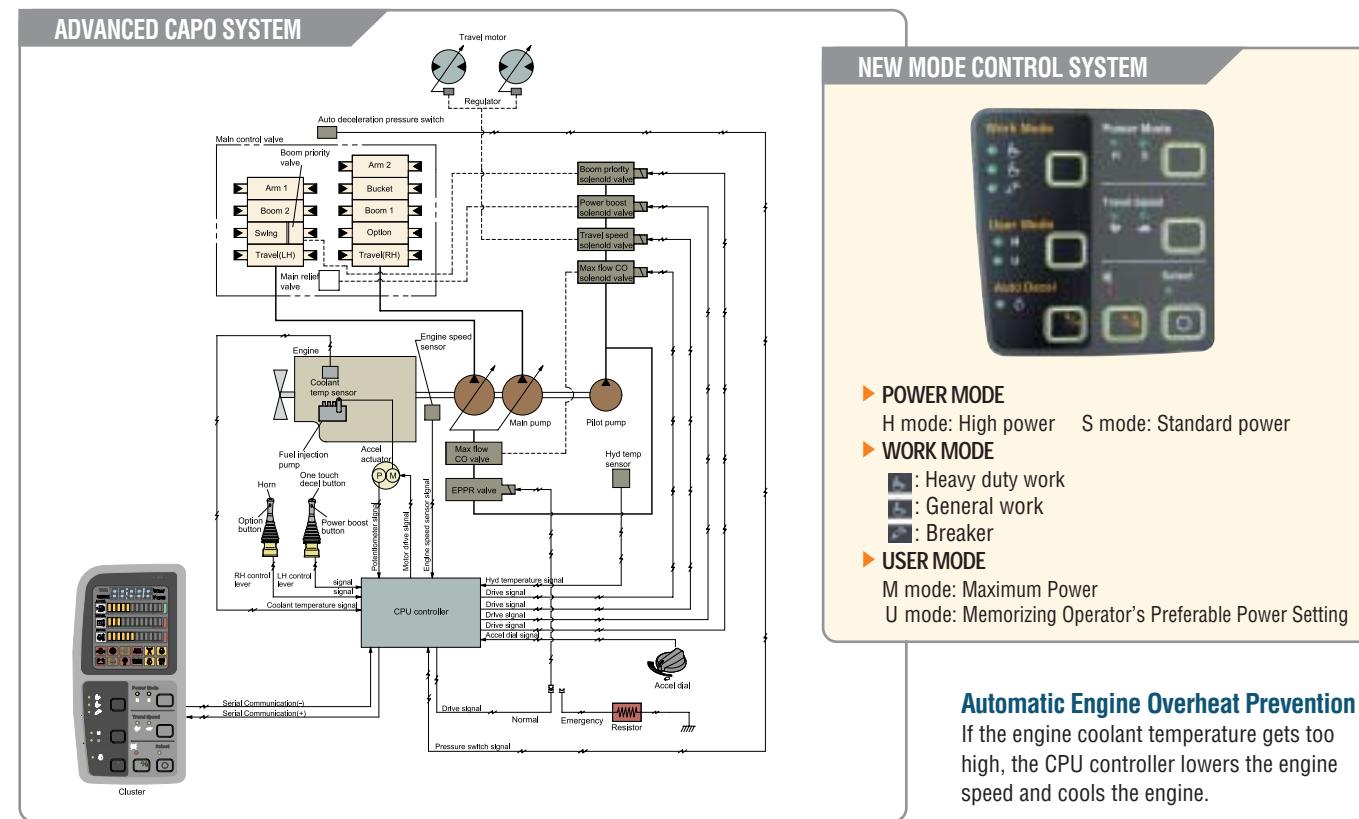
Rear Exit Window is designed with easy exit for operator's safety.



Hot & Cool Box

The New Cab has even more space for the operator. An Additional storage box is located behind operators seat, and it keeps food and beverages cool or hot.





Advanced CAPO System

The Advanced CAPO(Computer Aided Power Optimization) system maintains engine and mutual pump power at optimum levels. Mode selections are designed for various work loads and maintaining high performance while reducing fuel consumption. Features such as auto deceleration and power boost are included in the system. The system monitors engine speed, coolant temperature, and hydraulic oil temperature. Contained within the system are self diagnostic capabilities which are displayed by error codes on the cluster.

Self Diagnosis System

The CPU controller diagnoses problems in the CAPO system caused by electric and hydraulic malfunctions and displays them on the LCD monitor of the cluster by error codes. This controller has the capacity to identify 48 distinct types of errors. As the information from this device, such as engine rpm, main pump delivery pressure, battery voltage, hyd. temperature, and the state of all types of electric switches, provides the operator with a much more exact state of machine operating condition. This makes the machine easier to troubleshoot when anything goes wrong.

Arm Flow Regeneration System

Arm flow regeneration valve provides smooth arm-in operation without cavitation.

Boom & Arm Holding System

The Holding valves in the main control valve prevents the boom & arm from dropping over an extended period in neutral position.

Auto Deceleration System

When remote-control valves are in neutral position more than 4 seconds, CPU controller reduces engine speed to 1200rpm. This decreases fuel consumption and reduced cab noise levels.

One Touch Decel System

When the one touch decel switch is pressed, CPU controller controls the accel actuator to reduce engine speed to low idle rpm. And then the one touch decel switch is pressed again, the engine speed recovers.

Max. Flow Cut-off System

For precise control and finishing work, the Max. Flow Cut-off System reduces pump flow, thus allowing smooth operation.

Automatic Engine Overheat Prevention

If the engine coolant temperature gets too high, the CPU controller lowers the engine speed and cools the engine.

Anti Restart System

The new system protects the starter from restarting during engine operation, even if the operator accidentally turns the start key again.

Power boost control System

When the power boost system is activated, digging power increases about 10%. It is especially useful when extra power is temporarily needed, for instance, when digging hard earth and rock, or if the bucket teeth are stopped by a stubborn tree root.

Automatic Warming-up System

After the engine is started, if the engine coolant temperature is low, the CPU controller increases the engine speed and automatically to warm up the engine more effectively.

Pump Flow Control System

In neutral position: Pump flow is reduced to a minimum to eliminate power loss. In operation: Maximum pump flow is delivered to the actuator to increase the speed. With movement of the control lever, pump flow is automatically adjusted and the actuator speed can be proportionally controlled.

Hydraulic Damper in Travel Pedal

Improved travel controllability & feeling by shock reducing when starting and stopping.

Increased Higher Performance

CUMMINS C8.3-C Engine

The six cylinders, turbocharged, 4 cycle, Charger air cooled engine is built for power, reliability, economy and low emissions. This engine meets Tier II emissions regulations.



Go Confidently Toward Your Dream.

Toughness. Determination. Perseverance. Vision. Qualities you'll find in Cummins C8.3-C. An engine design so advanced, it doesn't need electronic engine controls in order to meet emissions regulations now and in the future.

The C8.3-C from Cummins will do more than just power your equipment.

It will power you to your dreams. And we've got the performance to prove it.

When the C Series was introduced over a decade ago, it redefined what a diesel should be, with 40% fewer parts for greater reliability and durability.

Integrated water and oil pump connections for reduced leaks and maintenance. An exceptional power-to-weight ratio. And the lowest repair times in the industry.

Over the years, in a wide variety of equipment all over the world, the C8.3-C has helped over 500,000 people and companies achieve the success they've dreamed about.

Now, it's your turn.

Reinforced Bucket and Bucket Linkage

Sealed and adjustable bucket linkage provides less wear of pins and bushes as well as silent operation.

The design includes bucket link durability and anti wear characteristics. Additional reinforcement plates on cutting edge section. Reinforced bucket is made with thicker steel and additional lateral plate.

Strong and Stable Lower Frame

Reinforced box-section frame is all welded, low-stress, high-strength steel. It guarantees safety and resistance against external impact when driving on rough ground and working on wet sites through high tensile strength steel panels, with highly durable upper and lower rollers and track guards.

Long undercarriage incorporates heavy duty excavator style components.

X-leg type center frame is integrally welded for maximum strength and durability.



Track Rail Guide & Adjusters

Durable track rail guides keep track links in place. Track adjustment is made easy with standard grease cylinder track adjusters and shock absorbing springs.



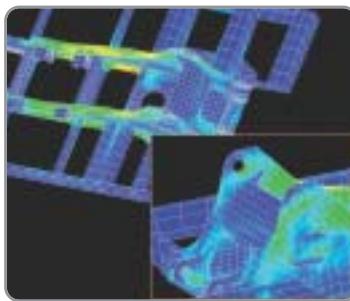
Powerful and Precise Swing Control

Improved shock absorbing characteristics make stopping a precise and smooth action



Full open doors and master key system provide easy access for servicing.

Handrails and foot steps are applied for safety



Durability of structure proven through FEM(Finite Element Method) analysis and long term durability test.

Side Cover with Left & Right Swing Open Type

Easy access to vital components gives unrestricted view of component allows easy maintenance and repair.



Centralized Electric Control Box and Easy Change Air Cleaner Assembly

Electric control box and Air cleaner are centralized in one or the same compartment for easy service.



Large tool box for extra storage



Highly efficient Hydraulic Pump

Pump output and Hydraulic tank capacity have been increased.
A pilot pump has been installed resulting in improved control sensitivity.



Easy to maintain engine components

The cooling and preheating system are provided for optimum and immediate operation, guaranteeing longer life for the engine and hydraulic components.
Servicing of the engine and hydraulics is considerably simplified due to total accessibility.



Engine

Model		Cummins C8.3-C	
Type		Watercooled, 4 cycle Diesel, 6-Cylinders in line, direct injection, Turbocharged, Charger air cooled, Low emission	
Rated flywheel horse power			
SAE	J1995 (gross)	HP(kW)/rpm	259 (193) / 1750
	J1349 (net)		232 (173) / 1750
DIN	(gross)	PS(kW)/rpm	263 (193) / 1750
	627 1/1 (net)		235 (173) / 1750
Max. torque	kgf-m(lbf-ft)/rpm		124.3 (899) / 1300
Bore × stroke	mm (in)	114 (4.5) × 135(5.3)	
Piston displacement	cc (in³)	8300 (506)	
Batteries		2 × 12V × 160AH	
Starting motor		24V, 7.2kW	
Alternator		24V, 50Amp	



Main pump	
Type	Two variable displacement piston pumps
Max. flow	2 × 260 l/min (68.7 US gpm / 57.2 UK gpm)
Sub-pump for pilot circuit	Gear pump
Cross-sensing and fuel saving pump system	
Hydraulic motors	
Travel	Two speed axial piston motor with brake valve and parking brake
Swing	Axial piston motor with automatic brake
Relief valve setting	
Implement circuits	330 kgf/cm² (4690 psi)
Travel	330 kgf/cm² (4690 psi)
Power boost (boom, arm, bucket)	360 kgf/cm² (5120 psi)
Swing circuit	265 kgf/cm² (3770 psi)
Pilot circuit	35 kgf/cm² (500 psi)
Service valve	Installed
Hydraulic cylinders	
No. of cylinder-bore × rod × stroke	Boom: 2-150 × 105 × 1480 mm (5.9" × 4.1" × 58.3") Arm: 1-160 × 110 × 1685 mm (6.3" × 4.3" × 66.3") Bucket: 1-140 × 100 × 1285 mm (5.5" × 3.9" × 50.6")



Drive method	Fully hydrostatic type
Drive motor	Axial piston motor, in-shoe design
Reduction system	Planetary reduction gear
Max. drawbar pull	28500 kgf (62830 lbf)
Max. travel speed(high) / (low)	5.4 km/hr (3.4 mph) / 3.2 km/hr (2.0 mph)
Gradeability	35° (70 %)
Parking brake	Multi wet disc



Pilot control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket(ISO)
Traveling and steering	Two levers with pedals
Engine throttle	Electric, Dial type
External Lights	Two lights mounted on the boom one under the battery box



Swing system

Swing motor	Axial piston motor
Swing reduction	Planetary gear reduction
Swing bearing lubrication	Grease-bathed
Swing brake	Multi wet disc
Swing speed	9.1 rpm



Coolant & Lubricant capacity

(refilling)	liter	US gal	UK gal
Fuel tank	480	126.8	105.6
Engine coolant	45.0	11.9	9.9
Engine oil	25.5	6.7	5.6
Swing device	9.0	1.8	1.5
Final drive(each)	11.0	2.9	2.4
Hydraulic system(including tank)	320	84.5	70.4
Hydraulic tank	210	55.5	46.2



Undercarriage

Center frame	X - leg type
Track frame	Pentagonal box type
No. of shoes on each side	48
No. of carrier roller on each side	2
No. of track roller on each side	9
No. of track guard on each side	2



Operating weight (approximate)

Operating weight, including 6450mm (21' 2") boom, 3200m (10' 6") arm, PCSA heaped 1.44m³ (1.88 yd³) backhoe bucket, lubricant, coolant, full fuel tank, hydraulic tank and the standard equipment.

Major component weight

Upperstructure	8320kg (18340lb)
Counterweight	6200kg (13670lb)
Boom (with Arm cylinder)	3030kg (6680lb)

Operating weight

Type	Width mm(in)	Operating weight		Ground pressure
		kg(lb)	kgf/cm²(psi)	
* 600 (24)	R320LC-7	32200 (71000)	0.62 (8.82)	
	R320NLC-7	32000 (70500)	0.61 (8.67)	
Triple grouser	R320LC-7 H/C	34700 (76500)	0.67 (9.53)	
	R320LC-7	32800 (72300)	0.54 (7.68)	
800 (32)	R320LC-7 H/C	35300 (77800)	0.58 (8.25)	
	R320LC-7	33200 (73200)	0.48 (6.83)	
900 (36)	R320LC-7	33600 (74100)	0.43 (6.11)	
Double grouser	710 (28)	R320LC-7 H/C	35900 (79100)	0.58 (8.25)

* Standard equipment

Backhoe attachment



Buckets

PCSA heaped m³(yd³)	0.90 (1.18)	1.14 (1.49)	*1.44 (1.88)	1.74 (2.28)	2.10 (2.75)	□1.44 (1.88)	●1.44 (1.88)
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Capacity m³ (yd³)	Width mm (in)	Weight kg(lb)	Recommendation mm(ft.in)				
			Boom	2200 (7' 3")	2500 (8' 2")	*3200 (10' 6")	4050 (13' 3")
0.90 (1.18)	0.80 (1.05)	930 (36.6)	1050 (41.3)	870 (1920)	●	●	●
1.44 (1.49)	1.00 (1.31)	1110 (43.7)	1230 (48.4)	980 (2160)	●	●	●
*1.44 (1.88)	1.25 (1.63)	1380 (54.3)	1500 (59.1)	1110 (2450)	●	●	▲
1.74 (2.28)	1.50 (1.96)	1620 (63.8)	1740 (68.5)	1230 (2710)	■	■	▲
2.10 (2.75)	1.80 (2.35)	1910 (75.2)	2030 (79.9)	1370 (3020)	▲	▲	-
□1.44 (1.88)	1.25 (1.63)	1380 (54.3)	-	1380 (3040)	●	●	-
●1.44 (1.88)	1.25 (1.63)	1380 (54.3)	-	1390 (3060)	●	●	-

●: Applicable for materials with density of 2,000 kg / m³ (3,370 lb/ yd³) or less
■: Applicable for materials with density of 1,600 kg / m³ (2,700 lb/ yd³) or less
▲: Applicable for materials with density of 1,100 kg / m³ (1,850 lb/ yd³) or less

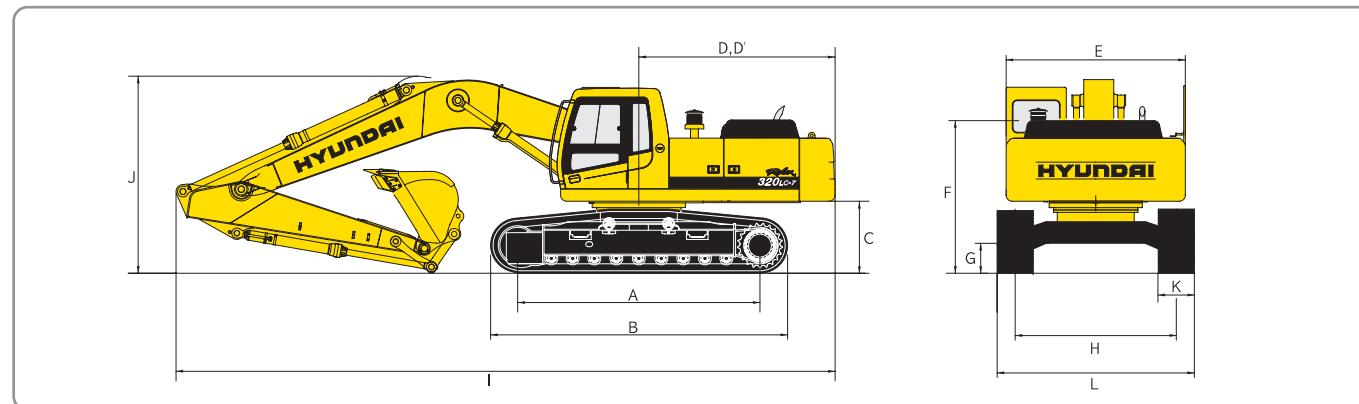


Digging force

Arm	Length	mm(ft.in)	2200 (7' 3")		2500 (8' 2")		3200 (10' 6")	4050 (13' 3")	Remark
Weight	kg(lb)	1500 (3310)							



Dimensions R320LC-7 / R320NLC-7



mm (ft · in)

A	Tumbler distance	R320LC-7	4030	(13' 3")
		R320NLC-7	4030	(13' 3")
B	Overall length of crawler		4940	(16' 2")
C	Ground clearance of counterweight		1200	(3' 11")
D	Tail swing radius		3330	(10' 11")
D'	Rear-end length		3265	(10' 9")
E	Overall width of upperstructure		2980	(9' 9")
F	Overall height of cab		3090	(10' 2")
G	Min. ground clearance		500	(1' 8")
H	Track gauge	R320LC-7	2680	(8' 10")
		R320NLC-7	2390	(7' 10")

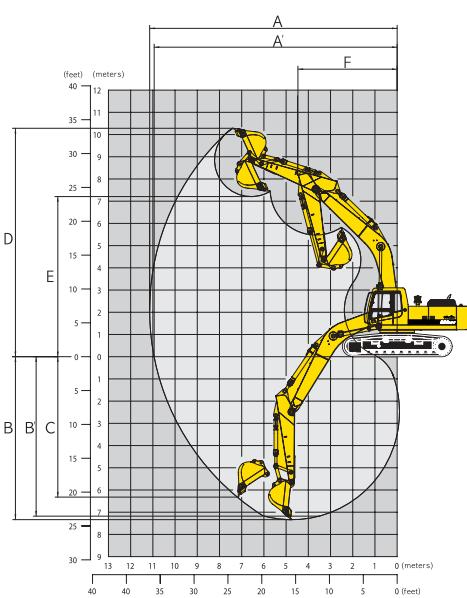
mm (ft · in)

	Boom length	※6450 (21' 2")				6150 (20' 2")
	Arm length	2200 (7' 3")	2500 (8' 2")	※3200 (10' 6")	4050 (13' 3")	2200 (7' 3")
I	Overall length	11230 (36' 10")	11100 (36' 5")	10980 (36' 0")	10980 (36' 0")	10930 (35' 10")
J	Overall height of boom	3640 (11' 11")	3670 (12' 0")	3380 (11' 1")	3860 (12' 8")	3680 (12' 1")
K	Track shoe width		※600 (24")	700 (30")	800 (32")	900 (36")
L	Overall width	R320LC-7	3280 (10' 9")	3380 (11' 1")	3480 (11' 5")	3580 (11' 9")
	R320NLC-7		2990 (9' 10")	-	-	-

* Standard Equipment



Working ranges R320LC-7 / R320NLC-7



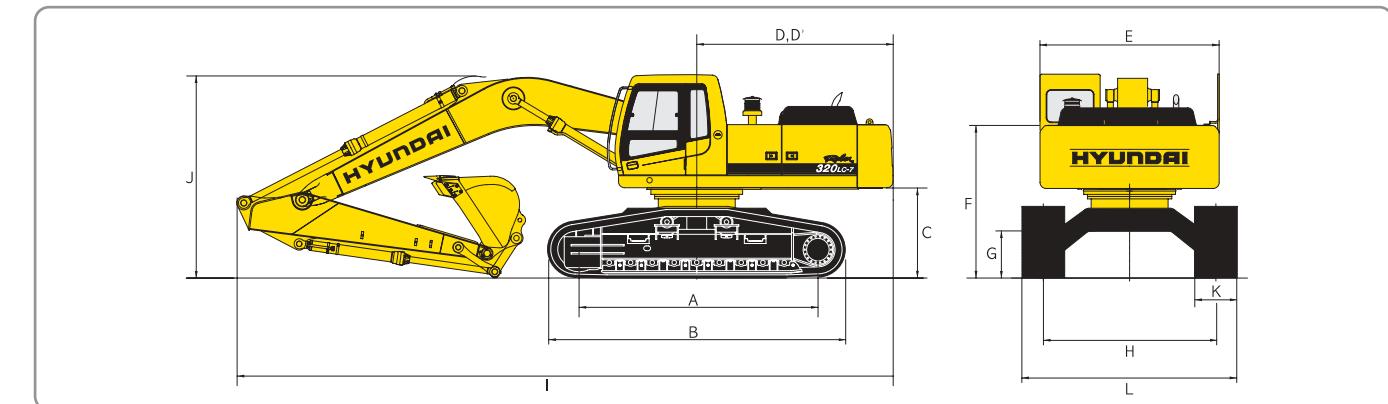
mm (ft · in)

	Boom length	※6450(21' 2")				6150(20' 2")
	Arm length	2200 (7' 3")	2500 (8' 2")	※3200 (10' 6")	4050 (13' 3")	2200 (7' 3")
A	Max. digging reach	10330 (33' 11")	10550 (34' 7")	11140 (36' 7")	11950 (39' 2")	10020 (32' 10")
A'	Max. digging reach on ground	10110 (33' 2")	10330 (33' 11")	10940 (35' 11")	11760 (38' 7")	9800 (32' 2")
B	Max. digging depth	6370 (20' 11")	6670 (21' 11")	7370 (24' 2")	8220 (26' 12")	6160 (20' 3")
B'	Max. digging depth (8' level)	6160 (20' 3")	6470 (21' 3")	7210 (23' 8")	8080 (26' 6")	5950 (19' 6")
C	Max. vertical wall digging depth	5980 (19' 7")	5920 (19' 5")	6360 (20' 10")	7260 (23' 10")	5710 (18' 9")
D	Max. digging height	10220 (33' 6")	10170 (33' 4")	10310 (33' 10")	10710 (35' 2")	9940 (32' 7")
E	Max. dumping height	7050 (23' 2")	7050 (23' 2")	7240 (23' 9")	7630 (25' 0")	6780 (22' 3")
F	Min. swing radius	4700 (15' 5")	4500 (14' 9")	4470 (14' 8")	4470 (14' 8")	4520 (14' 10")

* Standard Equipment



Dimensions R320LC-7 High Chassis



mm (ft · in)

A	Tumbler distance	4030	(13' 3")
B	Overall length of crawler	4940	(16' 2")
C	Ground clearance of counterweight	1500	(4' 11")
D	Tail swing radius	3330	(10' 11")
D'	Rear-end length	3265	(10' 9")
E	Overall width of upperstructure	2980	(9' 9")
F	Overall height of cab	3390	(11' 1")
G	Min. ground clearance	765	(2' 6")
H	Track gauge	2870	(9' 5")

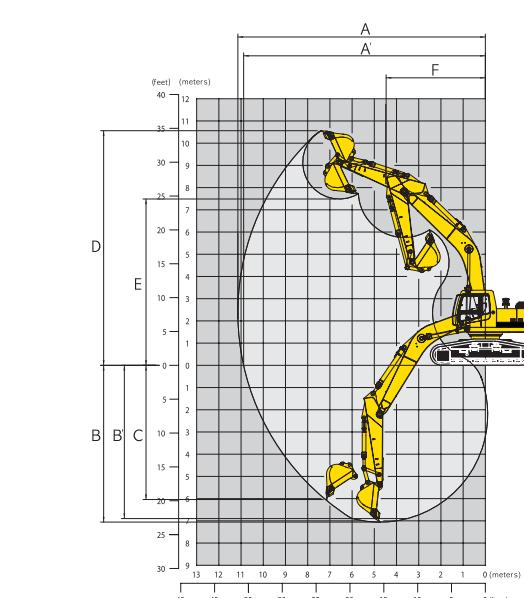
mm (ft · in)

	Boom length	※6450 (21' 2")				6150 (20' 2")
	Arm length	2200 (7' 3")	2500 (8' 2")	※3200 (10' 6")	4050 (13' 3")	2200 (7' 3")
I	Overall length	11220 (36' 10")	11100 (36' 5")	10910 (35' 10")	11000 (36' 1")	10920 (35' 10")
J	Overall height of boom	3740 (12' 3")	3760 (12' 4")	3360 (11' 0")	3810 (12' 6")	3780 (12' 5")
K	Track shoe width	※600 (24")	700 (28")	800 (32")	710 (28")	
L	Overall width	3470 (11' 5")	3570 (11' 9")	3670 (12' 0")	3580 (11' 9")	

* Standard Equipment



Working ranges R320LC-7 High Chassis



mm (ft · in)

	Boom length	※6450(21' 2")				6150(20' 2")
	Arm length	2200 (7' 3")	2500 (8' 2")	※3200 (10' 6")	4050 (13' 3")	2200 (7' 3")
A	Max. digging reach	10330 (33' 11")	10550 (34' 7")	11140 (36' 7")	11950 (39' 2")	10020 (32' 10")
A'	Max. digging reach on ground	10040 (32' 11")	10270 (33' 8")	10880 (35' 8")	11710 (38' 5")	9730 (31' 11")
B	Max. digging depth	6100 (20' 0")	6400 (20' 12")	7100 (23' 4")	7950 (26' 1")	5880 (19' 3")
B'	Max. digging depth (8' level)	5890 (19' 4")	6200 (20' 4")	6940 (22' 9")	7800 (25' 7")	5680 (18' 8")
C	Max. vertical wall digging depth	5700 (18' 8")	5650 (18' 6")	6080 (19' 11")	6980 (22' 11")	5440 (17' 10")
D	Max. digging height	10500 (34' 5")	10450 (34' 3")	10590 (34' 9")	10990 (36' 1")	10220 (33' 6")
E	Max. dumping height	7330 (24' 1")	7330 (24' 1")	7520 (24' 8")	7910 (25' 11")	7060 (23' 2")
F	Min. swing radius	4700 (15' 5")	4500 (14' 9")	4470 (14' 8")	4470 (14' 8")	4520 (14' 10")

* Standard Equipment

Lifting Capacities

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Lifting capacities R320LC-7

Rating over-front Rating over-side or 360 degree

• Boom: 6.45 m (21' 2") • Arm: 2.5 m (8' 2") • Bucket: 1.44 m³ (1.88yd³) PCSA heaped • Shoe: 600mm(24") triple grouser with 6,200kg(13,670 lb) CWT

Load Point height m(ft)		Load radius						At max. reach		
		3.0m (10.0ft)	4.5m (15.0ft)	6.0m (20.0ft)	7.5m (25.0ft)	9.0m (30.0ft)	Capacity	Reach	m (ft)	
7.5m 25.0ft	kg lb						*6180 *13620	4840 10670	8.34 (27.4)	
6.0m 20.0ft	kg lb						*6750 *14880	5750 12680	9.19 (30.2)	
4.5m 15.0ft	kg lb						*7310 *16120	5540 12210	9.70 (31.8)	
3.0m 10.0ft	kg lb						*8080 *17810	5260 11640	9.92 (32.5)	
1.5m 5.0ft	kg lb						*8640 *11440	5190 7030	9.92 (32.5)	
Grond Line	kg lb						*9800 *11880	5000 7280	9.88 (31.4)	
-1.5m -5.0ft	kg lb						*11280 *14220	5000 11020	8.34 (27.4)	
-3.0m -10.0ft	kg lb						*12210 *17150	5540 11640	9.19 (30.2)	
-4.5m -15.0ft	kg lb						*12590 *17810	5750 11640	9.70 (31.8)	
-6.0m -20.0ft	kg lb						*12590 *17810	5750 11640	9.19 (30.2)	
-7.5m -25.0ft	kg lb						*13620 *16120	5920 12210	8.34 (31.8)	
-10.0m -30.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-12.0m -35.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-14.0m -40.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-16.0m -45.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-18.0m -50.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-20.0m -55.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-22.0m -60.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-24.0m -65.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-26.0m -70.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-28.0m -75.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-30.0m -80.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-32.0m -85.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-34.0m -90.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-36.0m -95.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-38.0m -100.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-40.0m -105.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-42.0m -110.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-44.0m -115.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-46.0m -120.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-48.0m -125.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-50.0m -130.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-52.0m -135.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-54.0m -140.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-56.0m -145.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-58.0m -150.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-60.0m -155.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-62.0m -160.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-64.0m -165.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-66.0m -170.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-68.0m -175.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-70.0m -180.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-72.0m -185.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-74.0m -190.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-76.0m -195.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-78.0m -200.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-80.0m -205.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-82.0m -210.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-84.0m -215.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-86.0m -220.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-88.0m -225.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-90.0m -230.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-92.0m -235.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-94.0m -240.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-96.0m -245.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-98.0m -250.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-100.0m -255.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-102.0m -260.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-104.0m -265.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-106.0m -270.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-108.0m -275.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-110.0m -280.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-112.0m -285.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-114.0m -290.0ft	kg lb						*13620 *17810	5920 11640	8.34 (32.5)	
-116.0m -295.0ft	kg lb						*13620 *17810	5920 11640	8.34<br	



Lifting capacities R320NLC-7

Rating over-front Rating over-side or 360 degree

Load Point height m(ft)		Load radius						At max. reach	
		3.0m (10.0ft)	4.5m (15.0ft)	6.0m (20.0ft)	7.5m (25.0ft)	9.0m (30.0ft)	Capacity	Reach	m (ft)
7.5m 25.0ft	kg lb						*6180 *13620	4070 8970	8.34 (27.4)
6.0m 20.0ft	kg lb				*6750 *14880	4840 10670	6130 13510	3250 7170	9.19 (30.2)
4.5m 15.0ft	kg lb		*10750 *23700	*10750 *23700	*8420 *18560	6830 15060	*7310 *16120	4640 10230	5460 12040
3.0m 10.0ft	kg lb		*14010 *30890	9650 21270	*9940 *13870	6290 9630	*8080 *17810	4370 5710	5150 11350
1.5m 5.0ft	kg lb		*16290 *35910	8840 19490	*11280 *24870	5830 12850	8010 17660	4110 13070	5110 11270
Grond Line	kg lb		*16990 *37460	8570 18890	11180 24650	5550 12240	7810 8690	3940 11790	5350 5890
-1.5m -5.0ft	kg lb	*14220 *31350	*14220 *31350	*16670 *36750	8560 18870	11080 24430	5460 12040	7740 17060	5970 13160
-3.0m -10.0ft	kg lb	*21440 *47270	17830 39310	*15460 *34080	8730 19250	11160 24600	5530 12190		*7290 *16070
-4.5m -15.0ft	kg lb	*17640 *38890	*17640 *38890	*12990 *28640	9080 2020	*9520 *20990	5820 12830		*6680 *14730
									5660 12480
									(6.42) (21.1)

Load Point height m(ft)		Load radius						At max. reach	
		1.5m (5.0ft)	3.0m (10.0ft)	4.5m (15.0ft)	6.0m (20.0ft)	7.5m (25.0ft)	9.0m (30.0ft)	Capacity	Reach
7.5m 25.0ft	kg lb						*4880 *10760	*4880 *10760	5500 12130
6.0m 20.0ft	kg lb						*6000 *13230	4970 10960	5470 12060
4.5m 15.0ft	kg lb						*7490 *16510	*7010 *15450	6640 14640
3.0m 10.0ft	kg lb						*12430 *27400	10060 22180	9090 *2040
1.5m 5.0ft	kg lb						*16510 *12430	9740 10430	14280 11180
Grond Line	kg lb						*15210 *9720	9050 9720	8030 13010
-1.5m -5.0ft	kg lb	*10800 *23810	*10800 *23810	*13710 *30230	*13710 *30230	*16830 *18560	8420 24210	10980 11840	5370 8330
-3.0m -10.0ft	kg lb	*14530 *32030	*14530 *32030	*18410 *32030	17300 18720	*16100 *18720	8490 16870	5370 8360	6200 13670
-4.5m -15.0ft	kg lb						*20220 *44580	17820 39290	*14270 *31460
-6.0m -20.0ft	kg lb						*10450 *23040	9290 20480	8750 19290
									5540 12210
									(34.4)

Load Point height m(ft)		Load radius						At max. reach	
		1.5m (5.0ft)	3.0m (10.0ft)	4.5m (15.0ft)	6.0m (20.0ft)	7.5m (25.0ft)	9.0m (30.0ft)	Capacity	Reach
7.5m 25.0ft	kg lb							*4760 *10490	2840 6260
6.0m 20.0ft	kg lb							*4160 *9170	3470 7650
4.5m 15.0ft	kg lb							*5710 *12590	4820 10630
3.0m 10.0ft	kg lb							*5130 *11730	5320 7340
1.5m 5.0ft	kg lb							*5710 *16460	3330 9350
Grond Line	kg lb							*5710 *13100	4240 6420
-1.5m -5.0ft	kg lb							*6640 *16820	4020 7730
-3.0m -10.0ft	kg lb							*5940 *11620	3140 5890
-4.5m -15.0ft	kg lb							*5940 *12920	2770 5710
-6.0m -20.0ft	kg lb							*5940 *15170	1890 9570
									(10.0) (24.2)

Load Point height m(ft)		Load radius						At max. reach	
		1.5m (5.0ft)	3.0m (10.0ft)	4.5m (15.0ft)	6.0m (20.0ft)	7.5m (25.0ft)	9.0m (30.0ft)	Capacity	Reach
7.5m 25.0ft	kg lb							*4760 *10490	2840 6260
6.0m 20.0ft	kg lb							*4160 *9170	3470 7650
4.5m 15.0ft	kg lb							*5710 *12590	4820 10630
3.0m 10.0ft	kg lb							*5130 *11730	5320 7340
1.5m 5.0ft	kg lb							*5710 *16460	3330 9350
Grond Line	kg lb							*5710 *13100	4240 6420
-1.5m -5.0ft	kg lb							*6640 *16820	2770 5710
-3.0m -10.0ft	kg lb							*5940 *12920	1890 9570
-4.5m -15.0ft	kg lb							*5940 *15170	1080 3620
-6.0m -20.0ft	kg lb							*5940 *15170	1080 3620
									(10.0) (24.2)

NOTES 1. Lifting capacity are based on SAE J1097, ISO 10567.
2. Lifting capacity of the Robex Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.

3. The load point is a hook (standard equipment) located on the back of the bucket.
4. (*) indicates load limited by hydraulic capacity.

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